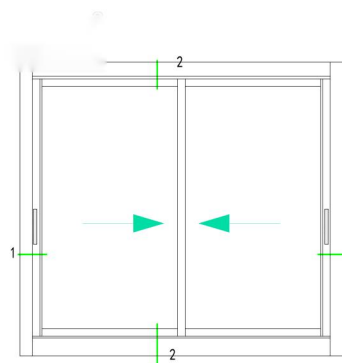
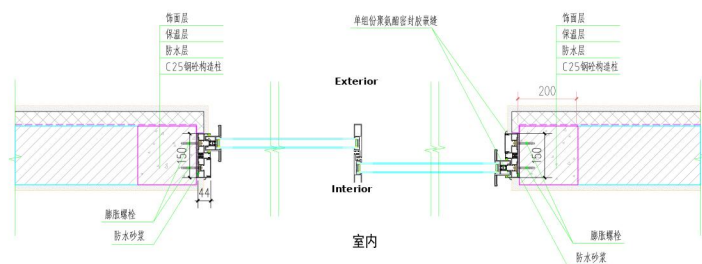


INSTALLATION NOTES

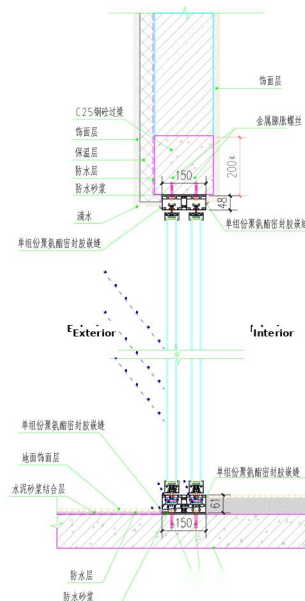
1. Do not install aluminum doors/windows by fitting the frame to the opening edge or by installing it before masonry work is completed.
2. Dry-installation methods are recommended.
3. Install from the room side or within the opening.
4. Aluminum door and window installation
5. For dry installation, the following apply:
 - Install the metal subframe before wet plastering; install the aluminum frame after plastering.
 - Subframe width: greater than 40 mm.
 - Fix both sides with corrosion-protected steel fixing clips (Q235 or equivalent), thickness ≥ 1.5 mm.
6. Do not use direct shot-fastening into masonry.
 - 6.1 Use compatible, high-performance weather sealant.
 - 6.2 Clean bonding surfaces; remove dust and oil. Keep surfaces dry, flat and clean.
 - 6.3 Sealant joint depth ≥ 6 mm; triangular joints should have a width greater than 8 mm.
7. Assembly quality
 - 7.1 Ensure frame and sash joints are secure and sealed.
 - 7.2 Secure hardware; opening/closing must be smooth.
 - 7.3 Fit locking hardware correctly per the design.
 - 7.4 Provide required child-safety, anti-fall, anti-pinch and lightning protection devices where applicable.
 - 7.5 Add ventilation, insect screens and drip rails as required by function and design.
 - 7.6 Hardware should be replaceable and serviceable.
 - 7.7 Avoid through holes in lower frames; seal any unavoidable holes effectively against water.



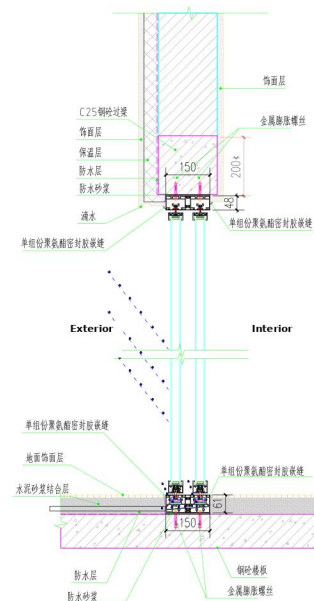
Window Installation Diagram



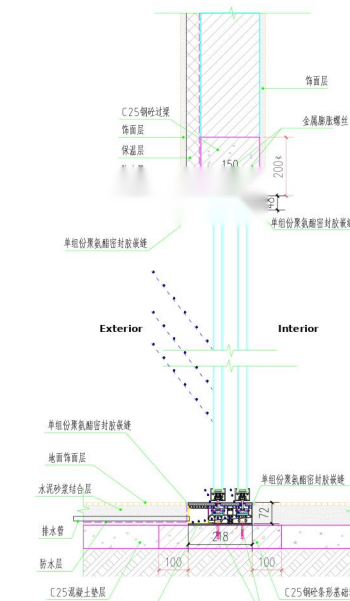
Section 1-1



Section 2-2



Section 2-2 (Pre-installed)



Section 2-2 (Pre-installed Marble)